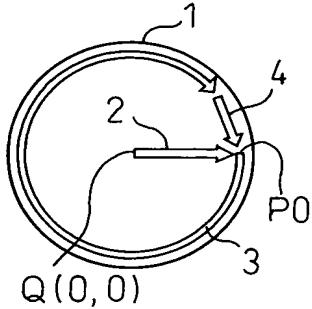


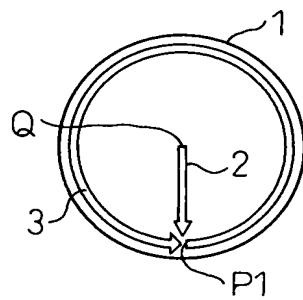
Fig.1A



## MACHINING PROGRAM:

G01G42X10.  
G02X\_Y\_I-10.  
M01  
X10. Y0 I\_J\_  
M00  
X0

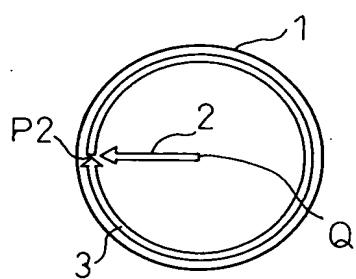
Fig.1B



## MACHINING PROGRAM:

G01G41Y-10.  
G03J10.  
Y0

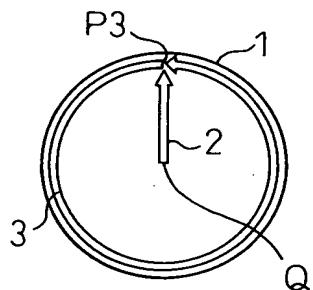
Fig.1C



## MACHINING PROGRAM:

G01G42X-10.  
G02I10.  
X0

Fig.1D



## MACHINING PROGRAM:

G01G41Y10.  
G03J-10.  
Y0

Fig.2

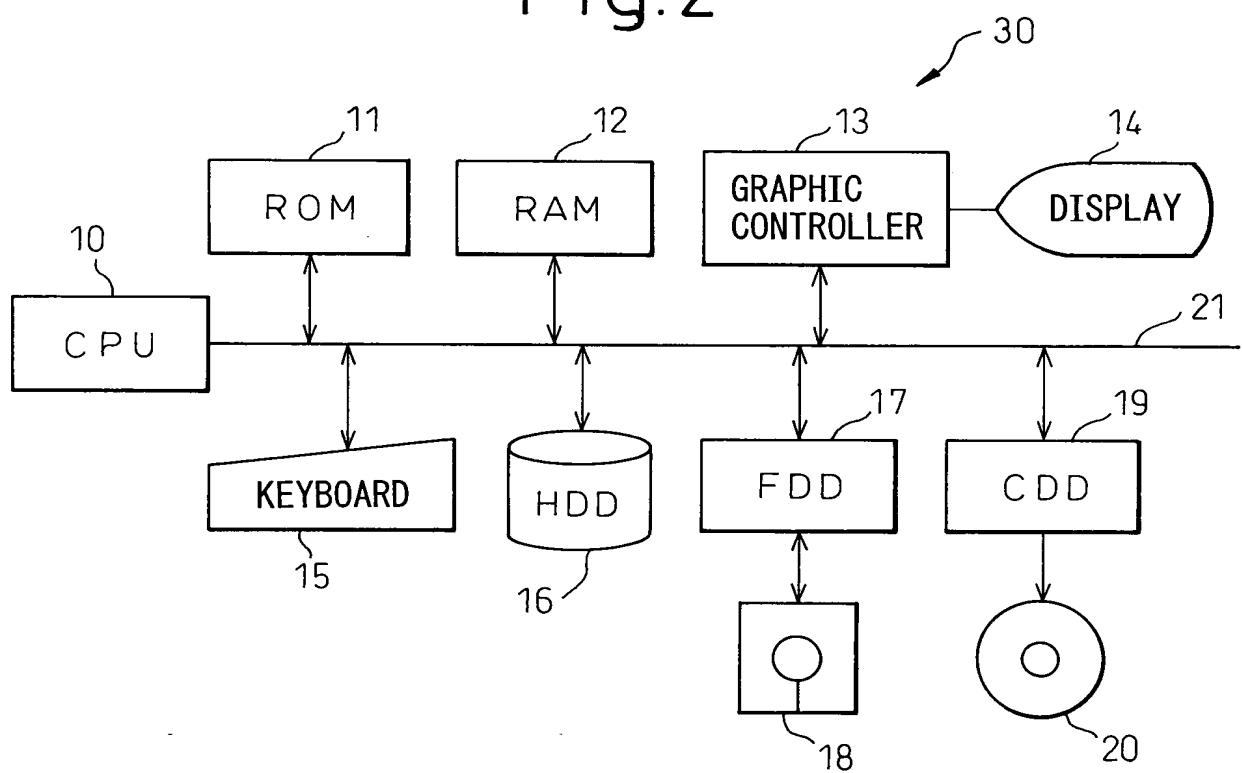


Fig. 3

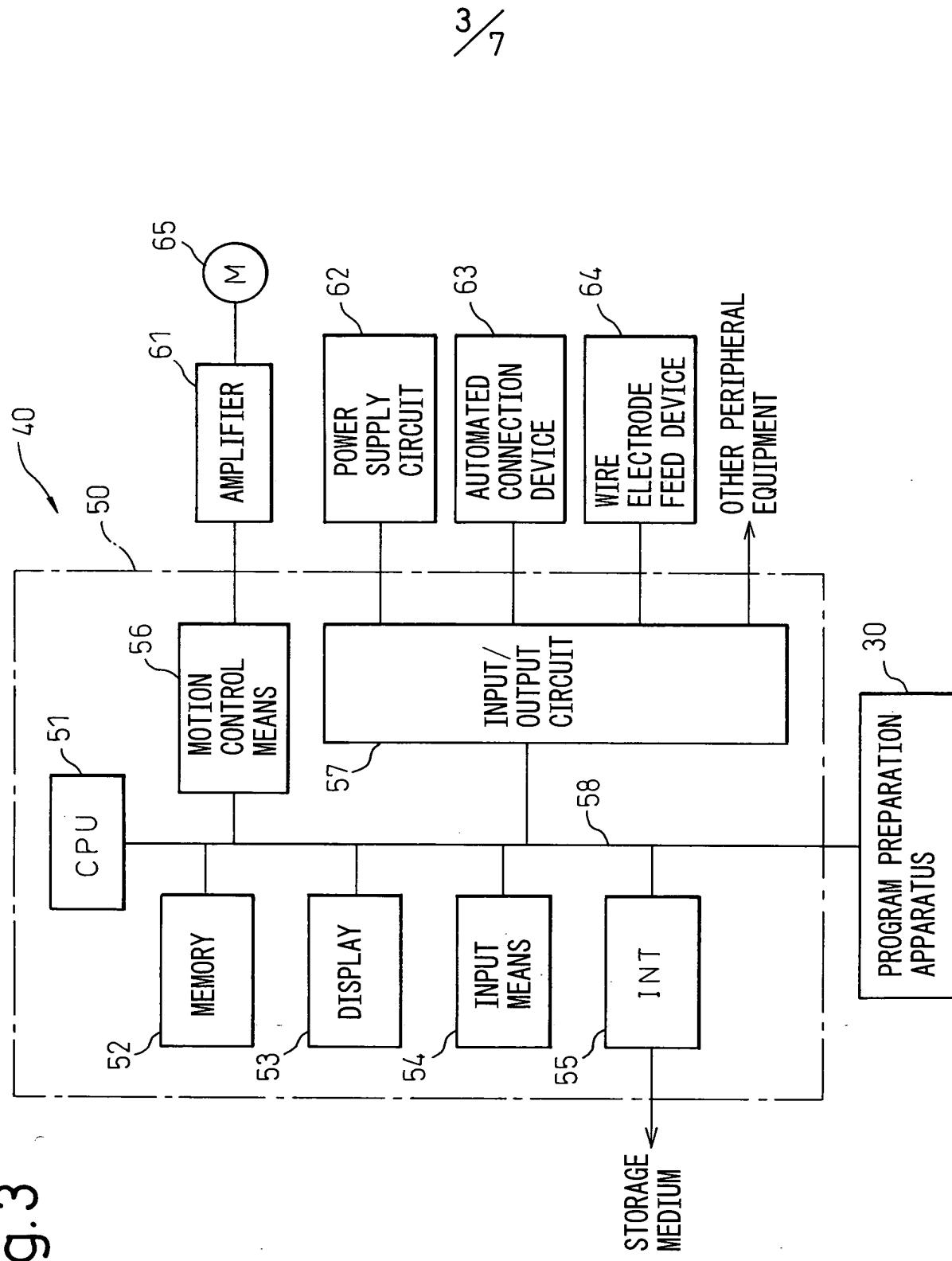


Fig.4A

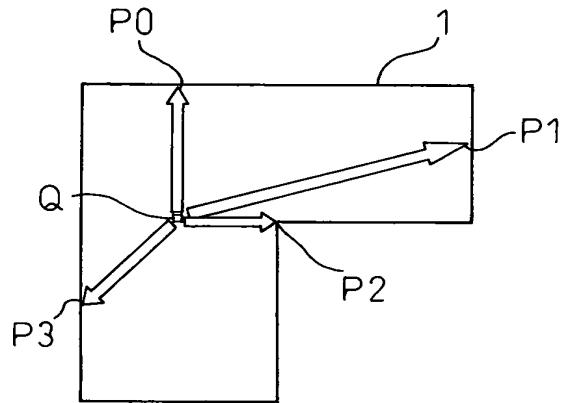


Fig.4B

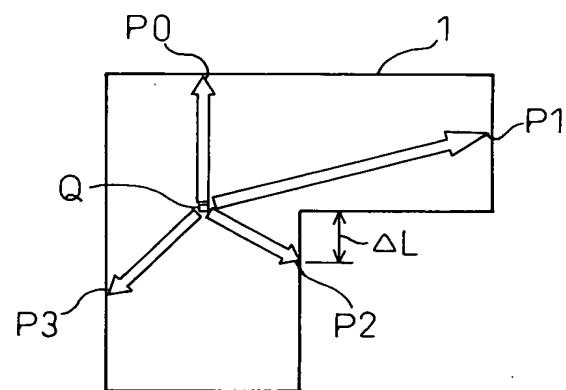


Fig.5A

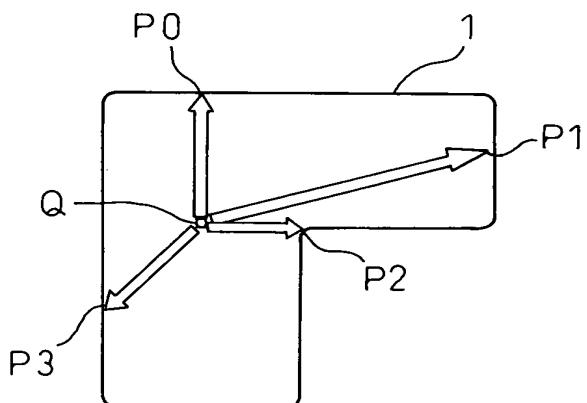


Fig.5B

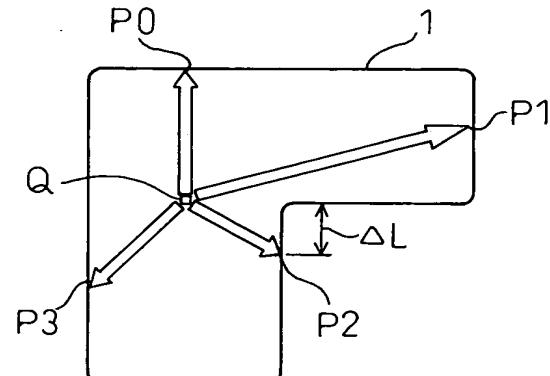


Fig. 6

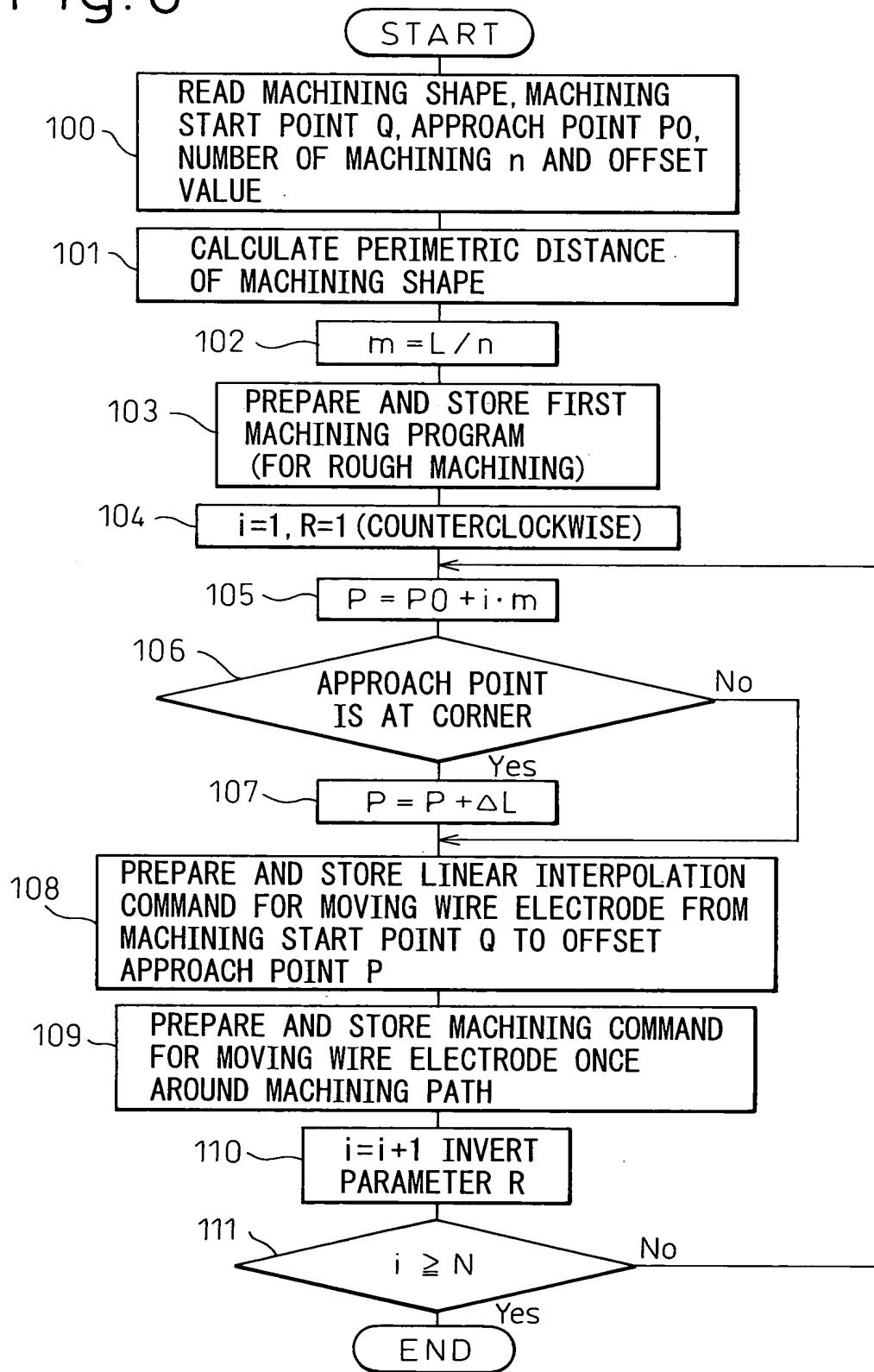
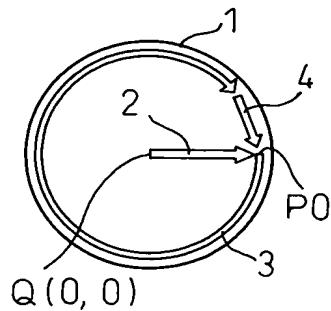


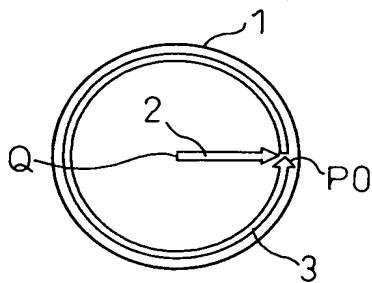
Fig. 7A  
PRIOR ART



MACHINING PROGRAM:

G01G42X10.  
G02X\_Y\_I-10.  
M01  
X10. Y0I\_J\_  
M00  
X0

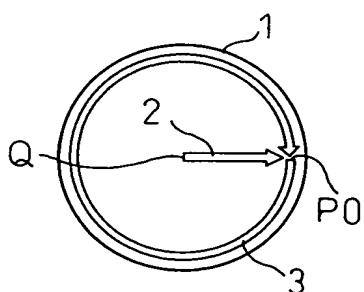
Fig. 7B  
PRIOR ART



MACHINING PROGRAM:

G01G41X10.  
G03I-10.  
X0

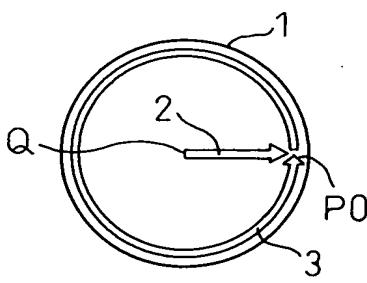
Fig. 7C  
PRIOR ART



MACHINING PROGRAM:

G01G42X10.  
G02I-10.  
X0

Fig. 7D  
PRIOR ART



MACHINING PROGRAM:

G01G41X10.  
G03I-10.  
X0

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Fig.8  
PRIOR ART

